

Product Data Sheet

MAK HONEX A

DESCRIPTION

This is light coloured low viscosity oil fortified with excellent additives which provides required properties for machining operation.

APPLICATIONS

This oil is recommended for super finishing machining operation of all ferrous and non-ferrous material in stand alone as well as Machining Centers. It is also recommended for finishing operations including Honing.

PERFORMANCE BENEFITS

- Provides lubricity, fluidity even at lower temperature
- Excellent chip flushing ability
- Good heat carrying capacity
- Better visibility of work-piece and tool to the operator

PERFORMANCE LEVEL

- Proprietary grade

Characteristics	IS 1448	Typical Figures
Appearance	--	Light yellow transparent fluid
K.V at 40°C, cSt	P:25	5
Pour Point, °C	P:10	-12
Flash Point, (COC), °C	P:69	142
Copper corrosion @ 100°C for 3 hrs.	P:15	1a

Health and Safety

This oil is not hazardous under normal conditions of use. For further guidance appropriate Material Safety Data Sheet may be referred.

Bharat Petroleum Corporation Ltd.

Technical Services

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